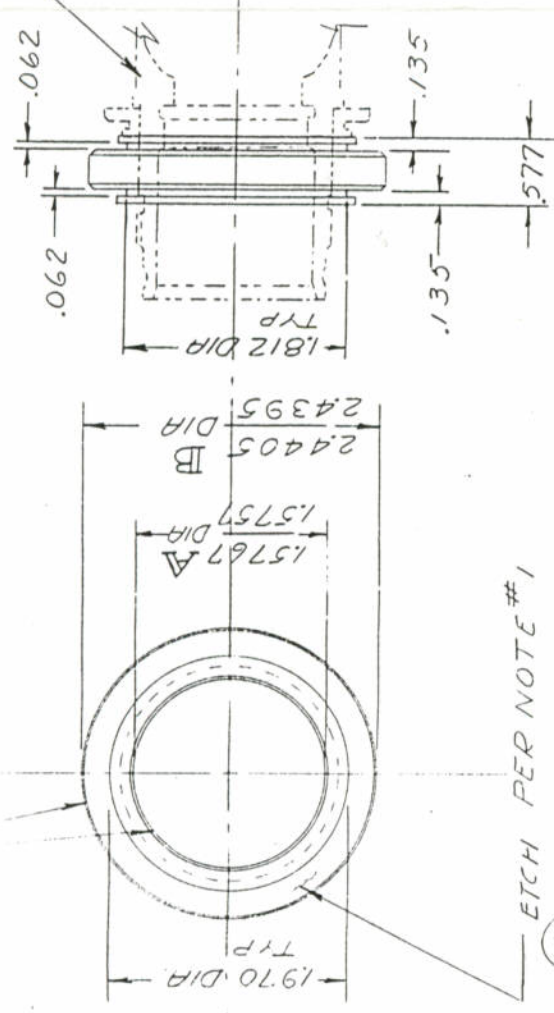


A WAS METAL STAMP 2PLS IN 23 JUL 62 AIL 3605

231 X 45°
BOTH SIDES

POWER TURBINE SHAFT (REF)



RELEASED FOR PROD.
DATE: 4 26 / 05 INT: 4p

6795990

DIA B TO BE CONCENTRIC WITH
DIA A WITHIN .001 FIR

NOTES:

- 1- VIBRO ETCH IN LOCATION SHOWN WITH 1/8 HIGH FIGURES THE FOLLOWING:
 - (a) TOOL NO. & LAST CHANGE LETTER PRECEDED BY WORD "ALLISON"
 - (b) VENDORS NAME OR TRADEMARK
- 2- ANODIZE PER AMS 2470

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

SPECIAL INSPECTION AND TEST REQUIREMENTS
WHEN PART OR ASSEMBLY REQUIRES MAGNETIC AND/OR FLUORESCENT PENETRANT INSPECTION, THERE MUST BE GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS. GOVERNMENT INSPECTION REQUIREMENTS, CERTIFIED, IN-ADDITION-FACILITIES, MANAGEMENT, SOURCE INSPECTION MUST HAVE GOVERNMENT APPROVAL OF X-RAY TREATMENT, ANODIZING AND PLATING EQUIPMENT WHERE APPLICABLE.
ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PROCURED TO THIS DRAWING INCLUDING REPLACEMENT SPARES, ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATION MIL-Q-9858 AND USAP SPEC NOTICES. BULLETINS GOVERNMENT TO TESTING PER SPECIFICATIONS AND RELIABILITY OF ALLISON PRODUCTS AND PROCESSES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODELS
T63-A-5 YT 63-A-5

DRAWN: H. H. H. 6-12-62		APPROVALS:		DATE:		ALLISON DIVISION	
CHECKED: W. A. G. 7-10-62		DATE:		GENERAL MOTORS CORPORATION		INDIANAPOLIS, INDIANA	
ENGR. 1: 7-10-62		DATE:		TITLE:		DUMMY BEARING-POWER	
ENGR. 2: 7-10-62		DATE:		TURBINE SHAFT FRONT			
ENGR. 3: 7-10-62		DATE:		MODEL:			
FINAL: 7-12-62		DATE:		CODE:		73342	
REVIEW APPROVAL:		DATE:		RIZ:		C	
SURFACE TREATMENT:		INSPECTION:		SCALE:		FULL	
NOTED				6795990		SHOP COPY	